

Work Order ID 73762

Thursday, September 15, 2011 8:17:43 AM



Page 2

Item ID: D2581

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Bracket

Start Date: 9/15/2011 Start Qty: 20.00



Cust Item ID:

Required Date: 9/22/2011 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

Form as per dwg
NC BRAKE

0.00



Brake NC

Memo

0.00

Brake NC

SB 11/10/03

21

140

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

SB 11/10/03

12/1

150

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

*****STOCK IN BASKET CELL*****

Basket cell

11/10/05 21x

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Required Date: 9/22/2011 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/10/5 *[Signature]*
mf
11-10-5

Picklist Print

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Work Order ID: 73762



Parent Item: D2581



Parent Item Name: Mounting Bracket

Start Date: 9/15/2011

Required Date: 9/22/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP D01.07.17 Added info to step 2 SM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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M304S11GA

Purchased

No

100

sf

25.5000

0.0187

0.393684

.5



B11-9-15

304/316 0.125 Sheet

Location

Loc Qty

Loc Code

MAT020

25.5

117494

25.5

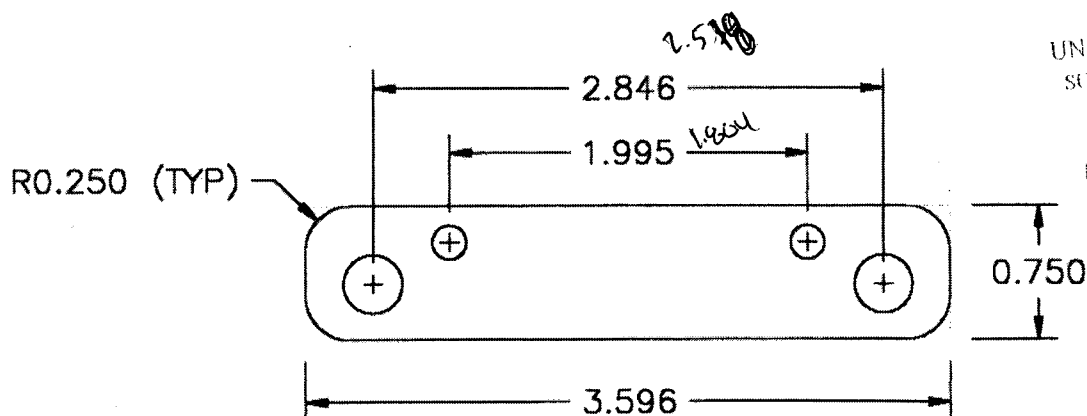
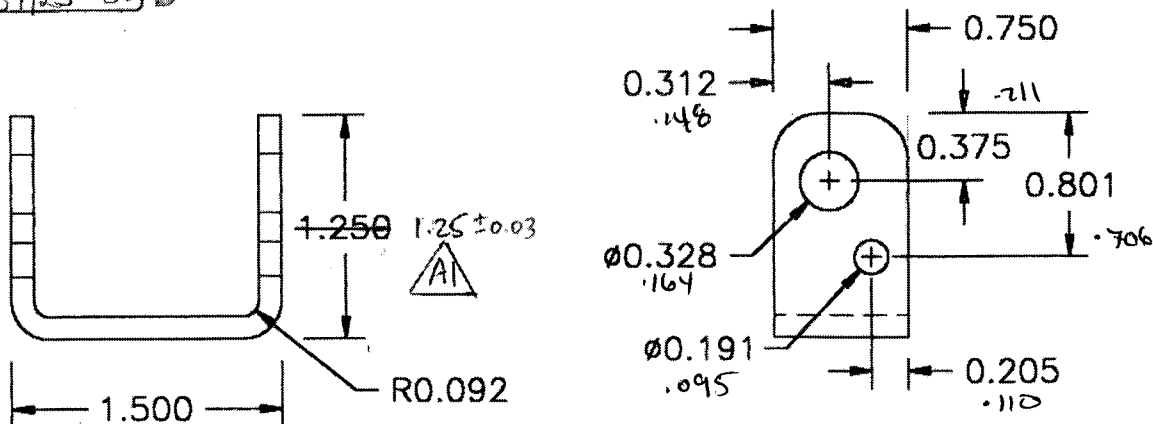
117494

(21)



DESIGN		DRAWN BY		DART AEROSPACE LTD	
MIKE M		MIKE M		VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.		REV. A	
BW	MM	D2581		SHEET 1 OF 1	
DATE		TITLE		SCALE	
96.06.27		MOUNTING BRACKET		1:1	
AI	CP	04.05.14		CHANGE TOLERANCE ON 1.25 DIMENSION	

RELEASED
96/07/23 BW



SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 73762

41109-15

MATERIAL: 304/316 SS 0.125 THICK